

# Leveraging HTE to optimize yield in deprotection reaction with Takeda Pharmaceuticals

#### Sector

Pharma

## Impact

Molecular Discovery and Organic Chemistry

## Overview

Troc (2,2,2-Trichloroethoxycarbonyl) deprotection is a critical step in organic synthesis, particularly in peptide and nucleoside chemistry, where it is used to remove protective groups from amines and hydroxyl groups. The process typically involves the use of a reducing agent (i.e. zinc) to remove the Troc group, releasing the free amine or hydroxyl functionality.



The chemical process of amine deprotection.

## Challenges

Reaction kinetics, chemoselectivity and by-product formation are few reasons why this reaction typically has a low yield. The efficiency of Troc deprotection depends on several variables, including the choice of solvent, reaction temperature, and the concentration and type of catalyst and reagents used. Optimizing these variables can be cumbersome but is essential to achieving high yields and selectivity in Troc deprotection.

## **Use Case**

In this specific case of Troc deprotection, the initial reaction efficiency was approximately 50%, which was deemed insufficient for the desired outcome. To improve this, we executed an Al-driven optimization process, focusing on five critical variables that were identified to have the most significant impact on the reaction's success: the type and amount of base, temperature, catalyst, and reaction time. In total, this represented about 600 parameter combinations.



Schematic diagram illustrating the five process variables (the type and amount of base, temperature, catalyst, and reaction time) as inputs into Atinary's SDLabs platform for Al-driven optimization of Troc deprotection. The algorithm will leverage the interdependence of each variable and suggest the best sets.





### **Benefits**

Traditional approaches to reaction optimization, such as trial-and-error or Design of Experiments (DoE), are time-consuming, costly, and resource-intensive, potentially requiring hundreds of experiments to identify optimal conditions. Whereas using AI-technology, **after** conducting **only two generations or iterations** of 16 experiments each, orchestrated in Atinary's no-code AI platform, SDLabs, our algorithm was able to suggest several experimental sets of parameters leading to a yield **above 90%**.



Graphical representation of the use of Atinary's SDLabs platform in minimizing experimentation to quickly reach maximum yield after two iterations. The traffic light colour code indicates the progress towards reaching the objective of maximum yield.

#### Resources

- Link to Press Release
- Link to C&EN Webinar (sponsored by Unchained Labs)
- More about Takeda Pharmaceuticals

